

# Marine Quality Mark

## Frames

- Prime / first quality beech from sustainably managed European forestries.
- Kiln dried to 10-12% moisture content.
- Sofas: Birch plywood for panels and solid beech for rails and fixing blocks.
- Mortise and tenon joints or dowel joints used where appropriate.
- Corner blocks glued and screwed, using stainless steel or brass fixings and pinned.
- Glue: PVA.
- Felt or nylon glides, as appropriate.
- All fixings to be rust proof, aluminium or marine grade stainless steel.

## Seats

- 12mm Scandinavian plywood for upholstered pad seats.
- 10-12mm constructional birch ply when pre-formed and upholstered.

## Webbing

- Jute webbing for back upholstery.
- Texweb 2" elastic webbing for seat upholstery where applicable.

## Foam

- Fire retardant foam CMHR Reflex for all upholstery except loose cushions.
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- Fibre or feather loose cushions re scatter cushions.

## Polish

- Acid-catalysed lacquer, two coats, on all chairs. Table tops – 2 coats of lacquer on underside and 3 coats of lacquer on face side.
- Sealer stains to standard or special colours.

## Sundries

- Polyester wadding (Dacron) for outside backs of upholstered models.
- Polyester wadding CM for cushion and seat wrap.
- Hessian lining for upholstered backs.
- Black synthetic FR lining under seats.

## Upholstery

- Cover, including any fabric, vinyl, faux leather and leather to specification. Only contract specifications acceptable. However this should be treated by the material manufacturer where possible. 40,000 min martindale.
- Back coating or FR interliner to meet IMO specification. IMO A652 (16) and IMO FTPC Part 8 (Upholstery).
- All specified upholstery materials are checked for compliance to IMO standards.

## Table Tops

- 25mm MDF oak veneered for light stains.
- 25mm MDF eucalyptus veneered for mahogany stains.
- 25mm MDF ash, beech, cherry, mahogany or oak veneered with solid wood lipping.
- Standard laminates in woodgrain: beech, light oak, medium oak, cherry or mahogany.
- 35mm or 50mm solid lipping edges also available.
- 6mm or 10mm toughened glass as appropriate. BS EN 12150 part 1.